



SERVICE BULLETIN

KODAK X-OMAT Processor

Eastman Kodak Company, Health Imaging Division, Imaging Service Center, Rochester, New York 14650

SERVICE BULLETIN NO. 237

April 1996

3040 KODAK RP X-OMAT Processor, Model M6B

Modification No. 4 for the Kodak RP X-Omat Processor, Model M6B

Modification No. 4 for the *Kodak RP X-Omat* Processor, Model M6B is now available from Service Parts Management as Modification Kit 8B7084. This Mod Kit includes the Dryer Heater Housing, Part No. 246033, and the Modification Instructions, Part No. 8B7491.

The purpose of this modification is to replace Dryer Heater Housings that were manufactured using weld nuts that were not stainless steel. The non-stainless steel nuts corrode causing the potential loss of the ground path back to the chassis for the Dryer Heater Circuit.

This is a Type 1 Required Modification. It should only be installed on Processors with the specified serial numbers listed below. Processors with serial number 22818 and below and serial number 22878 and above are not affected. Most of the machines with the incorrect part were found in the Kodak distribution system and the modification was installed.

Machines with the following serial numbers will need to be modified in the field:

22819 to 22825
22827
22830 to 22837
22839
22840

A special trip is not required to perform this modification, it should be installed on the next call.

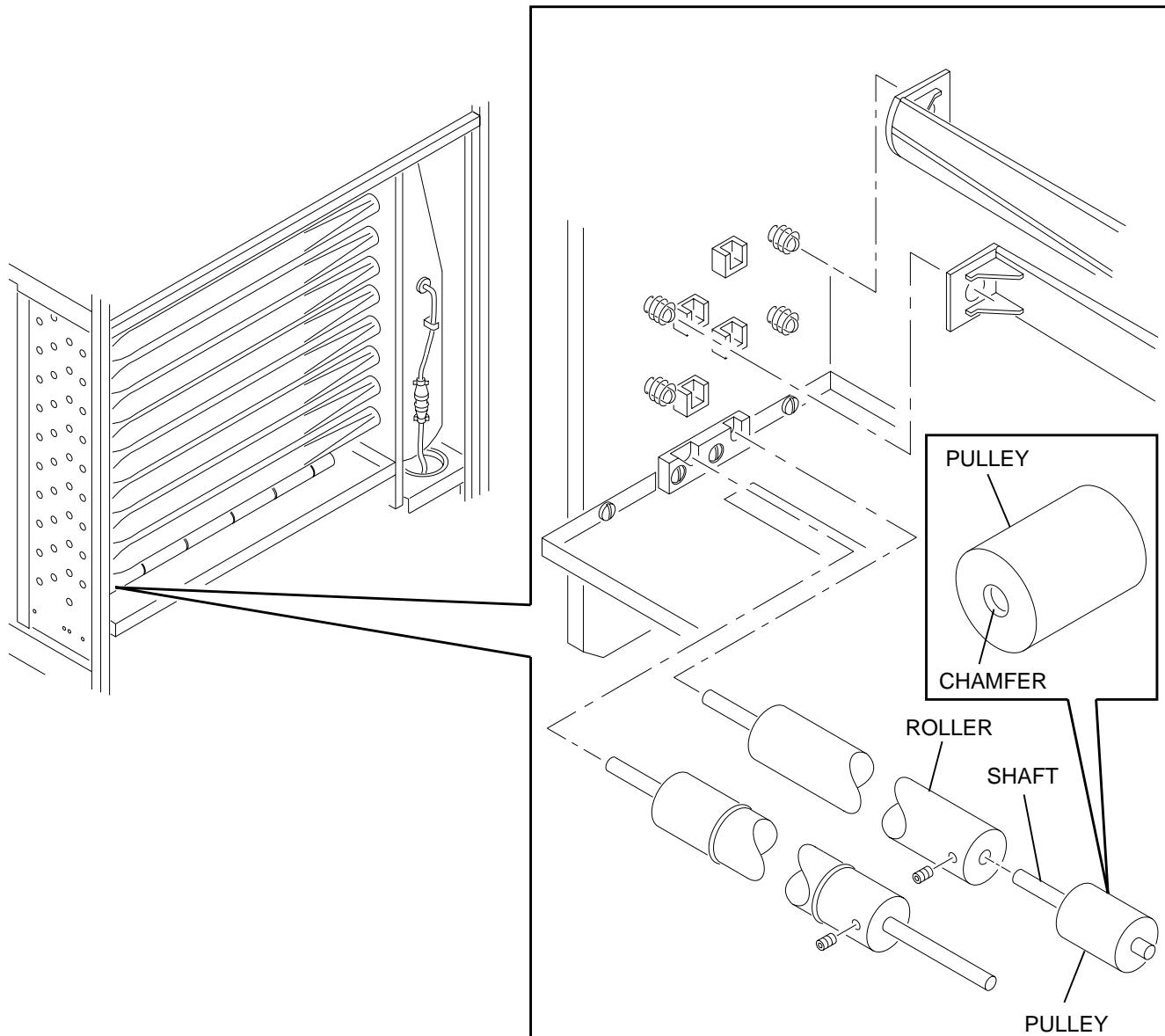
Dryer Transport Pulleys Failing Due to Improper Installation

There have been a number of incidents reported where the DRYER TRANSPORT PULLEY fail by splitting shortly after being replaced. When replacing a PULLEY it is important to note which end has the CHAMFER on the hole for the SHAFT. It is also important to ensure that the CHAMFER faces toward the ROLLER when the PULLEY is installed on the SHAFT. The procedure for the Removal and Replacement of the DRYER TRANSPORT PULLEY, has been modified to reflect this change as follows:

Removal and Replacement of the DRYER TRANSPORT PULLEY

- [1] Disconnect the main power.
- [2] Observe the position of the PULLEY on the SHAFT and remove the PULLEY.

- [3] Wet the new PULLEY with hot water.
- [4] Observe the position of the CHAMFER on the new PULLEY. Install the PULLEY with the CHAMFER toward the ROLLER.
- [5] Install the new PULLEY onto the SHAFT in the same position as observed in Step 2.



H048_0214DCA
H048_0214DA

If you have ideas for Service Bulletin Articles, contact either the Health Imaging Customer Support Organization at 1-800-336-4722 or TAC at 1-800-822-1414.

Kodak and *X-Omat* are trademarks.

9B8325

